

PRODUCT DATASHEET



Acacia Finger Joint Panel

Stave length: 150-500mm, Stave width: 35-80mm

Moisture: 10% (+/-) 2%

Sanding: #240, for a consistently smooth surface, without waves.

Glue: D4 - E0 (eco friendly)

Density: 550kgs/m³

Tolerances: Length +/- 5mm, Width +/- 5mm, Thickness +/- 0.3mm



FACE C

Live knots: Not limited

Dead knots: Not limited, dead knot > 20mm is not allowed

Sapwood: Allowed 100% on a stave wood

Heartwood: Not allowed

Defects: Allowed 1 hole in 1 base bar, treated into dead knots

Mold: Mild green mold, not more than 35% of the surface



FACE C

Live knots: Not limited

Dead knots: Not limited, dead knot > 20mm is not allowed

Sapwood: Not limited

Heartwood: Allowed

Defects: Allowed 1 hole in 1 base bar, treated into dead knots

Mold: Allowed